A-7540 Güssing, Wiener Straße 49
Tel.: +43 3322 42606 311
Fax: +43 3322 42606 399
e-mail: office@get.ac.at
URL: http://get.ac.at



Short Company Profile

Business division "CHP" Combined Heat & Power Plants

Research institute for renewable energy

The Güssing Energy Technologies is a completely independent, private Non-Profit Austrian research institute that conducts basic and contract research in the field of renewable energy sources and the development of innovative mixed ware, as well as new processes and procedures.

Service in the energy sector

The Güssing Energy Technologies is your competent and loyal partner in the fields of energy and architectural engineering. Due to our years of experience we can offer our products and services at unbeatable price-performance ratios and determine the best economical and ecological solution for you.

Years of experience

The Güssing Energy Technologies has since its foundation developed a deeply ingrained network and is taking use of the generated knowledge in the form of simulation tools, databases and documentations. Countless selected reference projects show the desire of dissemination of the non-profit organization Güssing Energy Technologies.

A-7540 Güssing, Wiener Straße 49
Tel.: +43 3322 42606 311
Fax: +43 3322 42606 399
e-mail: office@get.ac.at
URL: http://get.ac.at



Description:

The Güssing Energy Technologies GmbH (GET) has been re-named in 2009 and was funded as "Renet Güssing GmbH" in 2003 as a Spin-Off of the "Renet Austria Network". GET is based on two main pillars. One is R&D, mainly applied science, two is consultancy and engineering.

In the past GET carried out several feasibility studies for municipalities and companies to implement energy concepts and to provide energy from renewables.

The technological background is introduced by the experienced scientists, whose education is chemical engineering as well as architectural engineering on academic level.

The speciality of GET is to convert know-how, which has been generated by scientific work into usable products for industry, for example ToughGas, Winddiesel (production of diesel from surplus wind power) or mobile biogas (car fuel).

The GET is also implementing renewable energy facilities, e.g. CHP's, anaerobic digestion plants and purification. Therefore it holds 50% shares of a slovene company, which will erect and operate biomass based CHP's in Slovenia.

AREAS OF ACTIVITY

- Biomass
- Biofuels
- Biogas
- Synthetic gas
- Solar thermal heating/cooling
- Process engineering

Firmenbuchgericht LG Eisenstadt, FN 238 948 w Bankverbindung: ERSTE Bank Jennersdorf BLZ: 20111, Konto Nr.: 281 590 408 00, UID-Nr.: ATU 573 673 07 Dateiname: GET_en_CHP.doc

Seite 2 von 7

A-7540 Güssing, Wiener Straße 49
Tel.: +43 3322 42606 311
Fax: +43 3322 42606 399
e-mail: office@get.ac.at
URL: http://get.ac.at



Main Expertise: Biomass CHP's

Güssing Energy Technologies has been active under the name "Renet Güssing GmbH" since 2003. Previously ISG GmbH, resp. TB Koch carried out the design & engineering services necessary for the implementation and optimization, etc. of the technologies installed in Güssing. From 2003 to 2009 ISG, resp. TB Koch subcontracted the technical part of these projects to Güssing Energy Technologies. Renet Güssing GmbH changed its name in 2009 and merged with the staff of ISG GmbH and TB Koch. Thus, the Know How of the following areas are nowadays collected within Güssing Energy Technologies GmbH:

- Acting as "Owner's representative"
- Pre-feasibility & Detailed feasibility studies
- Basic Design
- Heat and material balances, detailed annual load computations, optimization components
- cost estimation
- Detailed economic assessments, dynamic economic simulation over the entire life cycle of a plant, sensitivity analysis, preparation business plan, identification investor
- Risk assessment
- Selection of Technologies (assessment of Rankine Cycle and available gasification plants and experiences from other CHP's worldwide)
- site identification
- route district heating grid, design of optimum DH grids, optimization temperature level
- Conceptual Design
- Detail Design, FEED, recommendation on site specific details (tie-in, etc.)
- P&ID diagrammes, instrumentation lists and details, ...
- application for permission (architectural, mechanical, structural, electrical design)
- Call for tender
- identification Turnkey Constructor
- Comissioning, detailed optimization
- implementation of detailed and overall control strategies
- implementation of fuel production into existing plants
- HSE, Risk assessment, operation aspects, etc.
- documentation As-Built Status
- setting up quality assurance biomass

A-7540 Güssing, Wiener Straße 49
Tel.: +43 3322 42606 311
Fax: +43 3322 42606 399
e-mail: office@get.ac.at
URL: http://qet.ac.at



- metering and fuel handling during operation
- Establishing R&D framework, definition R&D roadmap, establishing R&D cooperations
- organisation, participation & presentation on national and international conferences
- application for national and international calls (NER300, H2020, Interreg, SEE, Cornet,...)
- Know-How Transfer and consultancy with various international partners
- Project management, PR and presentations, as well as negotiations with the customers, clients and all other partners

During the past years Güssing Energy Technologies accompanied around 50 biomass CHP's and is aiming to install additional optimized CHP's around the world.

Besides these practical experiences Güssing Energy Technologies has been funded to further develop CHP technologies, Thus, a minimum of 60% of the annual turnover is dedicated to R&D projects.

Due to the relatively small size of Güssing Energy Technologies these R&D projects are carried out mainly as consortium leader of cooperative research projects. These partners introduce innovative concepts as outcomes of their long term fundamental research. Güssing Energy Technologies is combining these results with practical experiences and is transferring this Know How via applied research into new technologies, like demonstration plants, which becomes suchlike state-of-the-art. During the past years dozens of R&D projects have been carried out in cooperation with AIT, bioenergy2020+, Vienna University of Vienna and Graz, ofi, ASiC, PSI, University Maribor, DBFZ to name a few of the renowned partners of Güssing Energy Technologies.

A-7540 Güssing, Wiener Straße 49
Tel.: +43 3322 42606 311
Fax: +43 3322 42606 399
e-mail: office@get.ac.at
URL: http://get.ac.at



To prepare new concepts and verify innovative approaches the effect of new system combinations is evaluated as first step via Process Simulation Environments. The experienced personnel of Güssing Energy Technologies developed detailed models within the past 10 years mainly for the environments EES, Matlab-Simulink, IPSEpro, ChemSEP, ASPEN, HYSYS, FE-UX, TRNSYS, Fluent, e!Sankey DEMS, SINCAL and T-SOL.

Detailed models are available for CHP's based on:

- fixed bed gasification
- back pressure turbine
- bleeding condensing turbine
- ORC
- ORC (split)

Construction works is conducted in ACAD, Inventor and SolidWorks

Control algorithms are programmed by GET theirself for their PDU in LabView, S7, and Raspberry.

Object-oriented coding for additional tools is carried out in VB, TurboPascal, PHP and C++.

A-7540 Güssing, Wiener Straße 49
Tel.: +43 3322 42606 311
Fax: +43 3322 42606 399
e-mail: office@get.ac.at
URL: http://get.ac.at



R&D Projects CHP, DH grids and Biomass-to-Liquid

References in the field of CHP are shown in the reference list. To denote how knowledge from R&D is used as basis for improved design & engineering services just three selected R&D projects are briefly presented, which are beyond the current state-of-the-art of CHP's and district heating grid.

OPT-Polygrid

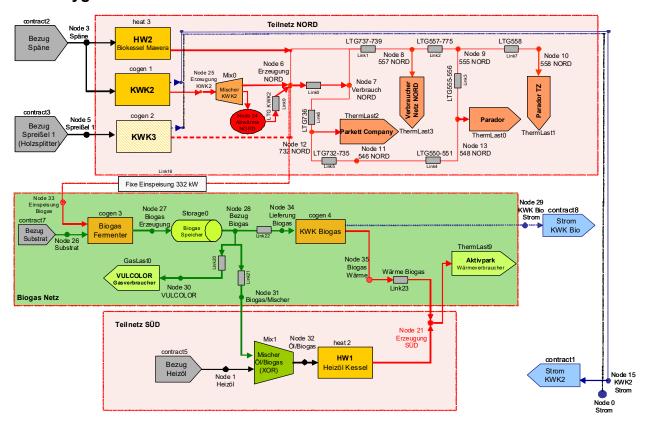


Figure 1: Güssing System with extension Biogas pojected in DEMS/SINCAL

Figure 1 shows the final model of the combined technologies in Güssing, which have been the basis for optimization of the overall system. GET as lead partner developed this method in order to improve the efficiency taking into account 15-min intervals for real current load of the entire systems. After 5 years Siemens is now implementing this control strategy on a large scale in Germany.

Firmenbuchgericht LG Eisenstadt, FN 238 948 w Bankverbindung: ERSTE Bank Jennersdorf BLZ: 20111, Konto Nr.: 281 590 408 00, UID-Nr.: ATU 573 673 07

Dateiname: GET_en_CHP.doc

Seite 6 von 7

A-7540 Güssing, Wiener Straße 49
Tel.: +43 3322 42606 311
Fax: +43 3322 42606 399
e-mail: office@get.ac.at
URL: http://get.ac.at



NextGenerationHeat

This 3 years project is about 1 Mio. EUR and will be finished in 2015. Project dynamic network simulation is currently applied to develop, evaluate and test concepts for the economically and ecologically optimized supply of space heating and warm water, by means of district heating, to passive and low energy buildings at the example of four case studies. These concepts are based on low supply temperatures thus allowing to exploit currently unused (renewable) energy sources and to reduce heat losses and investment costs. GET is further developing existing standards in DH networks and attached consumers and producers.

Firmenbuchgericht LG Eisenstadt, FN 238 948 w Bankverbindung: ERSTE Bank Jennersdorf BLZ: 20111, Konto Nr.: 281 590 408 00, UID-Nr.: ATU 573 673 07 Dateiname: GET_en_CHP.doc

Seite 7 von 7



Ref 1	Project Title		CHP-I Güssing	CHP-I Güssing				
Name of legal entity	Country	Overall project	lcarried out by	No of staff provided	Name of client	Origin of funding	Dates (start/end)	Name of partners if any
GET	AUT	€ 20.000.000,00	8	16	BKG Güssing GmbH & Co KG	private & various national and international research programmes	2001 - 2013	Vienna University of Technology, PSI (Swiss), etc.
Detailed desc	ription of	project		Type of services provided				

The Güssing Gasification plant is the first gasification plant worldwide, which is reliable in operation. Currently more than 80.000 hours of operation on gas engines can be proven. The project started in 1999, when Renet Austria was funded to demonstrate the knowledge developed by fundamental research of Vienna University of Technology. Austrian Energy & Environment erected the plant in 18 months (6 months Design & Engineering, 6 months erection and 6 months of start-up and optimization).

2003 the operation was that stable, that various national and international research carried out (more than 30 until 2013).

The main focus was on further development of synthesis gas applications. In 2009 the Technikum near the Biomass gasification plant has been erected. This is the only location worldwide, where real synthesis gas is available for experiments. The gas is extracted at the biomass gasification plant and conveyed to the Technikum, where the headquarters of Güssing Energy Technologies is located.

Up to now various products have been generated from synthesis gas. Natural Gas is produced via the methanation plant. This demonstration plant have been the basis for the commercial plant in Göteborg, which is generating Natural Gas from Biomass.

The next technology transferred to the state-of-the-art is Diesel and Kerosene production via Fischer Tropsch synthesis. Other approaches aim to produce Dimethylether, Hydrogen, Mixed Alcohols and other products from synthesis gas.

Pre Feasibility

Feasibility Study

Selection of Technology (assessment of Rankine Cycle and available gasification plants and experiences from other CHP's worldwide)

Conceptual Design

Detail Design

Call for tender

Comissioning

Optimization

Establishing R&D framework

local part of Methanation project (total Budget 8 Mio. EUR)

Winddiesel (current project 1 Mio. EUR)

detailed optimization

setting up quality assurance biomass

metering and fuel handling during operation (2002 - 2013)

establishing R&D cooperations (California, China, Cook Islands, etc.)

organisation, particpation & presentation on national and international

conferences

application for national and international calls

support R&D roadmap

Know-How Transfer and consultancy with various international partners



Ref 2	Project Title		Optimized CHP sy	Optimized CHP systems							
Name of legal entity	lCountry	Overall project	lcarried out by	No of staff provided	Name of client	Origin of funding	Dates (start/end)	Name of partners if any			
GET	AUT	€ 140.000,00	97	4	Austrian Research Promotion Agency	National Austrian fund	2006 - 2008	Prof. Hofbauer (VUT)			

Detailed description of project

Analysis and presentation of representative biomass CHP systems with an electric power output of less than 2 MW limited to Rankine Cycle technology. Variation of parameters and identification of optimized interactions between specific units. Identification of the economically and thermodynamically most optimized interconnection based on state-of-theart technologies.

The unit operations of these processes are representing the state-of-the-art, which doesn't unconditionally implement, that the entire plant represents the state-of-the-art. For example the experience in operation with steam turbines is little, or opportunities to optimize the process are missed in some cases. Representative facilities have been be identified and presented, to provide a basis for the examinations. The focus of this study is on the optimization of existing processes with regard to thermodynamic issues and to point out the required border conditions for an economical operation as well as to identify alternative unit operations to increase the efficiency of these power plants. 40 power plants in Austria have been examined to identify 4 key technologies, which have been compared and optimized via a detailed technical and economical assessment. The representative processes have been split into single units, whereas each of them have been examined detailed in order to improve the single efficiency of each unit. The so optimized single units have been combined again to creat an optimized simulation model. This led to a comparable scenarios for each of this technology. During an extensive parameter variation under the current border conditions in Austria the feasibility to install further CHP's in Austria have been displayed clearly.

Type of services provided

Basis of the investigations are annual load lines of the district heating systems and detailed process models, which are built within the Process Simulation Environment IPSEpro, resp. the equation solver EES. Input data for the simulation are detailed operation data, which are gathered during the project, for example the isentropic efficiency of steam turbines in the observed power range.

The Basic Design of 40 Austrian CHP'S have been observed to identify 4 key technologies:

- -) back pressure turbine
- -) bleeding condensing turbine
- -) ORC
- -) ORC (split)

The detailed design for these plants have been drafted to design comparable power plants. The single units have been iteratively assembled again and an extensive parameter Variation revealed the optimization potential of CHP's. Different design tools, like pinch point analysis for heat exchangers have been used.

As main outcome the detailed economic assessment made these different technologies comparable to each other. Effects on thermal load, power or heat driven are getting more clear with the outcomes of this study. At an international conference the outcomes have been presented to the

respective stakeholders in this field.



Ref 3	Project Ti	itle	CHP-II Güssing						
Name of legal entity	Country	Overall project value (EUR)	Proportion carried out by legal entity (%)	No of staff provided	Name of client	Origin of funding	Dates (start/end)	Name of partners if any	
GET	AUT	€ 9.000.000,00	7	5	Biostrom Güssing GmbH	private	2005 - 2009	GWT	
Detailed des	cription of	project				Type of services provided			
energy produte it is it is the idea is, the integration of the integration of the integration is the integration in the integration in the integration in the integration is the integration in the integration in the integration in the integration is the integration in the	ergy. power of to d to drive a condensing all power, a coubles occur down, the was hard to lenge concurs of the coron in the gegy for the	erned the integrati	te companies in Gü the electrical powe th provides 10 t/h s g this power to cor uirements of the d erection and oper his steam turbine w on into the district on, repairs and the i	ssing to prover is 1.5 MW. steam at 450 mbined heat a strict heating ation. In 2008 went bancrup heating gridemplementati	An upside down °C, 27 bar. and power or g grid. 3 the steam of and a due to flexible on of an overall	Pre Feasibility Feasibility Study Selection of Technology Conceptual Design Detail Design Call for tender Comissioning Optimization detailed optimization setting up quality assurar implementation of an ove documentation As-Built S	erall control strategy		



Ref 4	Project Ti	tle	CHP Kocevje					
Name of legal entity	Country	Overall project	Proportion carried out by legal entity (%)	No of staff provided	Name of client	Origin of funding	Dates (start/end)	Name of partners if any
GET	SLO	€ 30.000.000,00	1	3	MELAMIN d.d. KOČEVJE	private	2011 - ongoing	Pomurske elektrarne d.o.o.
Detailed desc	ription of	project				Type of services provided		
production. Due to the clo project as in (The first step The largest co temperature Thus, CHP tec integration in Secondly the with this syst	ose location Güssing. should be onsumer is level of 16 chnologies the existing basic designem.	evje (Slovenia) owns n to Ljubljana the m to replace existing f the industry Melam 0°C. based on Rankine Cong system has been gn has been carried o	ayor of Kocevje ai ossil boilers with r in, which requires ycle are not feasib nvestigated. out to check, if fue	med to estable ends thermal enemble. Within the	lish a similar R&D ergy. rgy at a e first step the	Pre Feasibility Feasibility Study heat and material balances Selection of Technology Implementation of fuel produ Conceptual Design Detail Design Preparation NER300 application	-	·



Ref 5	Project Ti	tle	CHP ToughGas					
Name of legal entity	Country ' '		Proportion Carried out by legal entity (%) No of staff provided Name of		Name of client	Origin of funding	Dates (start/end)	Name of partners if any
GET	AUT € 13.000.000,00 2 7 Reserach Public - climate and energy saving programme Agency							Vienna University of Technology Reinhard Koch
Detailed des	cription of	project				Type of services provided		
fluidized bed experience o innovative ur • novel bed r • Developme investment a • optimizatio • reliable gas • Optimizatic • cascadic ut The target is which can su A roadmap for	gasification factorial with and running and running and running and the reaction of the utilization of the utilize bestitute nation of the medical control of the utilize bestitute and artimplemedical factorial control of the utilization of the utilization and the utilization of the utilization and the utilization of	th low attrition and able feeding system, costst actor design in orde ystem gical residues in orde RES, development o iomass residues, like	nimum emissions. Int state of the art catalytic activity for, with a minimum Into minimize the Per to reduce Austr If business model Is straw, or municipal Irawn up, as well a	Based on the is extended but to low emission of leakage with investment of ia's CO2-emistrial waste to as the outcomes.	e long term by the following ons ith respect to low osts ssions produce a gas, hes of the detailed	Pre Feasibility Feasibility Study heat and material balances P&ID diagrammes, instrumen development of control syste Selection of Technology Conceptual Design Detail Design of key compone cost estimation economic analysis R&D roadmap project schedule R&D and imp	m ents, like reactor, feed	ling system, gas cleaning



Ref 6	Project Ti	tle	CHP Puconci					
Name of legal entity	Country	Overall project value (EUR)	Proportion carried out by legal entity (%)	No of staff provided	Name of client	Origin of funding Dates (start/end) Name of partners if		
GET	SLO	€ 7.000.000,00	3	5	internal project	Own funds	2010 - ongoing	Pomurske elektrarne d.o.o.
Detailed des	cription of	project				Type of services provided		
elektrarne d.o The public but proespective heating purport The largest in industry. The project is regulations in funded to instead municipality. This needs a offar. The technical	o.o. in 201 ildings are district he oses. idustrial co fully deve i Slovenia. tall and op decree from	to Güssing and has 0 in order to install a a rather large energating grid in Puconcionsumer is KEMA d.co. loped, but since 201 Utility companies, liperate such systems, and the municipality concludes the installation and the installation.	a CHP. By consumer and to allow to install a low. By consumer and to allow to install a low. By consumer and to install a low. By consumer and to install a low. By consumer and the december of a district heat to install a low. By consumer and the december of a district heat to install a low. By consumer and the december of a district heat to install a low.	n dense of a or domestic construction the specific which have been y supply of the been taken so	Pre feasibility Feasibility PR and presentations, as well Basic Design Detail Design Replacement dresite identification heat and material balances did detailled economic assessment preparation business plan identification investor selection of technology detail design preparation application for per electrical design) call for tender identification Turnkey Constru	yer fferent technologies at ermission (architectura		



Ref 7	Project Title			CHP Ljutomer	HP Ljutomer						
Name of legal entity	Country	Overall project value (EUR)		lcarried out by	No of staff provided	Name of client	Origin of funding	Dates (start/end)	Name of partners if any		
GET	SLO	€ 9.500.000,00		4	6	internal project	Own funds	2011 - ongoing	Pomurske elektrarne d.o.o.		
Detailed des	cription of	proj	ect			Type of services provided					
						Pre feasibility					

More effort than in Puconci have been introduced into the project Ljutomer. The target is similar, but the details have been prepared more extensive, as well as the largest potential consumers have been investigated much more detailed.

This led to a very detailed simulation of the annual load line, which takes also into account daily load as well as the installation of buffer storage tank.

There are 4 major industrial consumers located in the industrial area, whereas the existing boiler of a wood furniture procedure is scheduled to be implemented as backup / peak load boiler into the system.

The largest consumer is Krka d.o.o, a pharmaceutical company, which is obliqued to provide the thermal energy as steam at a pressure of 6 bar. A detail design has been prepared to tiein the thermal energy of the ORC at a lower temperature level. Redundancies have been designed to assure a reliable operation during implementation of the ORC CHP.

The logistics are designed very detailed and the negotiations about the plots of land are already finished.

Losses and overall annual efficiencies have been computed rather detailed to prepare an optimum economic assessment.

The investors are waiting to inject their money and the negotiations with the General Contractor are finished.

Feasibility

PR and presentations, as well as negotiations with the municipality

Basic Design

Detail Design Replacement dryer

site identification

heat and material balances different technologies

detailed annual load lines

meterings of consumers

detailled economic assessment

preparation business plan

identification investor

selection of technology

detail design

route district heating grid

preparation application for permission (architectural, mechanical, structural,

electrical design)

call for tender

identification Turnkey Constructor



Ref 8	Project Ti	tle		CHP Burgenland					
Name of legal entity	Country	Ove	rall project ie (EUR)	Proportion carried out by legal entity (%)	No of staff provided	Name of client	Origin of funding	Dates (start/end)	Name of partners if any
GET	AUT		47.000.000,00	1	7	BEGAS	private	2003 - 2007	all renowned plant manufacturers at this point time
Detailed desc	ription of	proj	ect				Type of services provided		
consumer of thermal consumers have been identified. The Güssing Energy Technologies supported the owner during the important project phases, until the tender have been selected and the following plants have been realized: CHP Eisenstadt (Kirchäcker) CHP Oberpullendorf CHP Oberwart CHP Siegendorf CHP Rechnitz All of them are still in operation, 4 of them have been realized as ORC CHP, the biomas						"Owners representative" Pre feasibility Feasibility Basic Design heat and material balances selection of technology recommendation on site spec Detail Design support Conceptual Design (N call for tender bid comparison selection turnkey constructor			